

Abstract

Cowpea (*Vigna unguiculata* L. Walp) is a popular legume crop tended primarily in Africa and used for mortal and beast diets each over the world. Despite this, little study has been done on it, and it's the least used palpitation

with the bulk of their macro and micronutrients. It also contains anti-nutritional rudiments that could be inconvenient to mortal and non-ruminant beast nutrition. still, colorful processing styles are employed to dwindle or exclude the negative goods of anti-nutritional factors. Ruminants consume cowpea seeds for over to 30 of their diets. Raw cowpea seeds, for illustration, are included in the nutrition of ruminants, but they shouldn't be used innon-ruminant diets without treatment. Its shells are a low- cost prospective feed for funk diets, with a maximum use of 15 in starter

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Introduction

Cowpea (*Vigna unguiculata* L. Walp) is a centuries-old human crop, having originated in Africa and spread throughout Latin America and Southeast Asia [1, 2]. It's a warm-season, vascular annual pulse crop with a wide range of uses. It is a member of the Fabaceae family, subtribe Phaeseolinae, *Vigna* genus, and *Catjang* section. The *V. unguiculata* subspecies *unguiculata* is responsible for all cultivated cowpeas [3]. The black-eyed pea, black-eyed bean, Crowder pea, Southern pea, frijol caup, and feijo-caup are all names for this legume crop. Africans have been domesticating and farming cowpeas for decades to get protein for themselves and their livestock feed. It's currently grown throughout the world, with a particular emphasis on the tropics [4]. The cowpea grows best in plains foliage, with temperatures ranging from 25 to 35° Celsius and annual rainfall ranging from 750 to 1100 mm. It is more resistant to sandy soils and drought than soybeans. It may grow in a variety of soil types, as long as they are well-drained [5]. Its output has increased 2.7 times since 2000, reaching 8.9 million metric tons in 2019. Nigeria, Niger, and Burkina Faso accounted for 74.3% of all African cowpea production. For almost 6000 years, the cowpea has been widely used as a primary and less-priced protein source throughout Africa. It has gradually made its way into people's diets all over the world.

Alternatively, cowpea is a vital pulse crop for food security and population health around the globe with major nutritional and nutraceutical qualities. In less developed regions, it is primarily planted for grain and leaves, and occasionally for green pods. It is the most important source of macro and micronutrients in the human diet. It can be found in a variety of cuisines and snacks. It can also be eaten whole, tinned, or frozen, as well as mashed into flour for baking purposes. Cowpea seeds have been shown to be a better substitute for

soybeans in diets with comparable protein content for those who are allergic to them. Cowpea whole grains and decorticated grains are high in protein, carbs, and fiber, and leaves and green pods have substantial vitamins and minerals [5]. By providing ground cover, fixing nitrogen up to 80%, controlling weeds, and reducing the need for and cost of nitrogen fertilizer, the cowpea plant contributes significantly to the long-term viability of agricultural systems and the development of soil fertility in marginal lands. It is an essential buddy crop for cereal-pulse cropping as it provides residual nitrogen acquired from the decomposition of its foliage litter, roots, and nodes.

Cowpea whole grains have comparable dietary components to other legumes, with a little fat content and enormous protein value. It contains 23–32% protein, 50–60% carbohydrates, and 1% fat. It has 2 to 4 times more protein than cereal and root crops, and it is high in lysine. It has a reasonable amount of dietary fiber, phytochemicals, minerals, and vitamins. While cowpea whole grain protein content is low in methionine and cysteine as compared to livestock-origin proteins, it is high in amino acids as compared to cereals [6, 7]. According to several researchers, cowpea seeds, leaves or aerial parts, hay, and haulms are also suitable fodder species that are necessary for livestock

feed. Low animal production is typically connected to less palatability and nitrogen content of accessible feeds in several tropical and subtropical locations. As a result, several high-yielding tropical grain legumes, such as cowpea, could be used as animal feed [8]. The seed's mean protein content is 25.47%, which is comparable to soybeans, winged beans, and gram. As compared to *Cajanus cajan* (Arhar) and gram pulse, cowpea seeds have a higher lysine concentration [9]. Cowpea plant components (for example, leaves, green pods) are used to prevent or treat several human ailments such as measles, smallpox, adenitis, burns, and ulcers, in addition to their nutritional value. Similarly, the seeds of cowpea are used to cure several ailments, such as astringent, antipyretic, and diuretic. For liver and spleen problems, intestinal cramp, leucorrhoea, menstrual abnormalities, and urine expulsions, decoction or soup is employed [10].

Meanwhile, demand for animal-derived proteins, vitamins, and a

differentiation for each variety. However, proteins and carbohydrates had no significant impact on treatment differentiation and behaved similarly for each variety. The untreated flour—also known as native flour—had the highest concentration of anti-nutrients—tannins, polyphenols, and phytic acid—in all varieties. The effect of processing on the flour varies by variety. The majority of varieties' cooking and soaking processing times exhibit anti-nutrient behavior that is intermediate between autoclaving and the native compound. The cowpea seeds' nutritional value could be increased by employing these simple, low-cost processing methods.

Starch and protein, the main chemical components of cowpea flour, are significant predictors of H. During the thermal processing of cowpea seeds, protein denaturation and starch gelatinization appear to be significant modifications. Due to its connection to a number of quality parameters of products that contain the flour, the transition enthalpy H has the potential to become an important functional index for cowpea flour.

Cowpea seed varieties, particularly CO and CU, could be used as