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be used once. At temperatures over 60°C, sodium bicarbonates start to decompose into sodium carbonate, which is very corrosive [7].

Advantages:

- Low dust production when used in wet mode.
- Water dissolving characteristics reduces the potential impact of ingress on of -aircraft parts with complex interiors.
- Equipment cost operator skills and engineering support: low to moderate.
- Disadvantages
- Can be aggressive on delicate substrates.
- Corrosion by sodium carbonate is a concern.
- Media can only be used once.

Agricultural by-products: Walnut shell media is one of the most popular agricultural media. A by-product, it is usually made from English walnut, which has a Moh's hardness between 3.0 and 4.0 and a specific density of 1.2 to 1.4 g/cm³.

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