

Diffusion Mechanism and Quantitative Measurement of Moisture Transport in Porous Silica Gel Filter Using Dynamic Neutron Radiography Technique

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packed bed of desiccant particles [10]. T. Patsahan and M. Holovko proposed a computer simulation model to study water molecules confined in silica gel particles [11]. A spherical gel (SiO_2) composite was designed as a porous medium of silica gel. The diffusion coefficients of water molecules were calculated at different temperatures and water densities. I. Mamaliga et al., characterized water vapour diffusion into spherical silica gel particles of diameter 3.57 mm [12]. The effective diffusion coefficient was experimentally calculated by knowing particle's porosity and the slope of the

adsorbed molecules on the pore surface [10]. The determination of diffusion coefficients was based on the diffusion equation in cylinder coordinate (1).

$$\frac{m_r}{m_\infty} = \frac{1}{2} \left(1 - \frac{r}{R} \right) \quad (1)$$

where:

m_r is the water content in the radial direction (r),

D_c is the diffusion coefficient,

t is the time in seconds.

The initial condition for the water contents is 0 at time 0. The gel filter was instantaneously exposed to the water vapour flow with time.

Figure 2 represents a schematic diagram of the moisture diffusion inside the silica gel filter. The filter has 20 cm length, 15 cm diameter and 2.5 cm wall thickness. The moisture diffusion mechanism is surface diffusion toward the wall thickness (radial direction). The filter was placed inside a stainless steel containment can with 10 cm inlet aperture and 5 cm outlet aperture. The filter inner wall surface was exposed to a stationary water vapour flow for 25 min. The moisture generation was performed by increasing the water temperature at a constant increment from 25°C to 100°C for 10 min in addition to 15 min. after reaching vaporization. Figure 3 shows the filter arrangement layout inside the can.

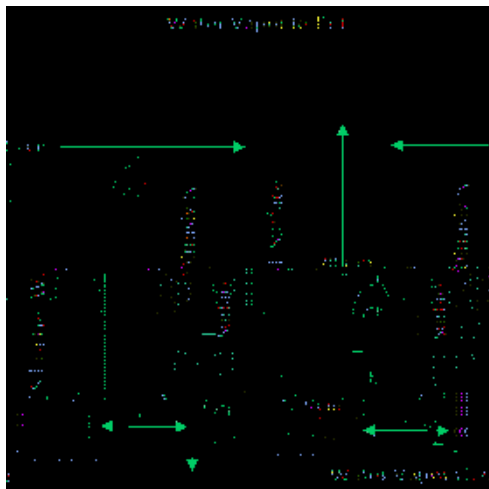


Figure 2 Schematic drawing of moisture diffusion mechanism inside cross section view of the silica gel filter.

The function of the stainless steel can was to save water vapour, and allow the inner surface to expose to the moisture at a constant increment in relative humidity (RH).

The initial radiographed images were represented by close contrast values. The EH tool was adjusted to increase the global contrast of the images and modify the dynamic range [19]. By EH, the minimum detectable intensities were better distributed and visualized. The sensitivity was enhanced and ranged from 0 to 1 normalized to the moisture absorbent mass at the end of the experiment.

This EH technique possessed a method for effective and efficient mean brightness preservation and contrast enhancement. The method prevented intensity saturation and has the ability to preserve image fine details.

Profile

The surface plot tool was used to monitor 3D infiltration pattern inside the inner wall surface of the silica gel filter after 5 min. and at 60°C. The EH technique was applied before the surface plot.

Figure 5 shows the moisture infiltration profile inside the wall of the silica gel filter. The selective scanned lines AA, BB, CC, DD and EE are shown in Figure 6. The moisture profiles for the positioned scanned lines are plotted and are shown in Figure 7.

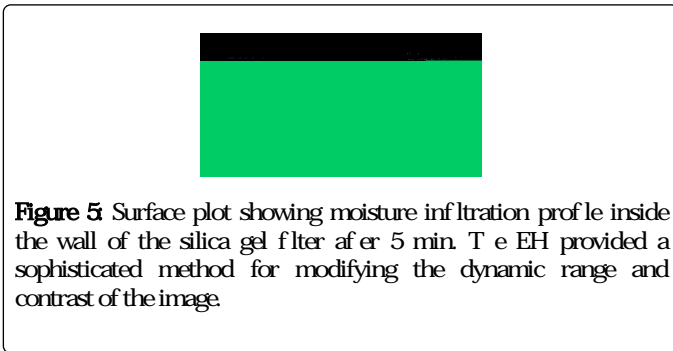


Figure 5 Surface plot showing moisture infiltration profile inside the wall of the silica gel filter after 5 min. The EH provided a sophisticated method for modifying the dynamic range and contrast of the image.

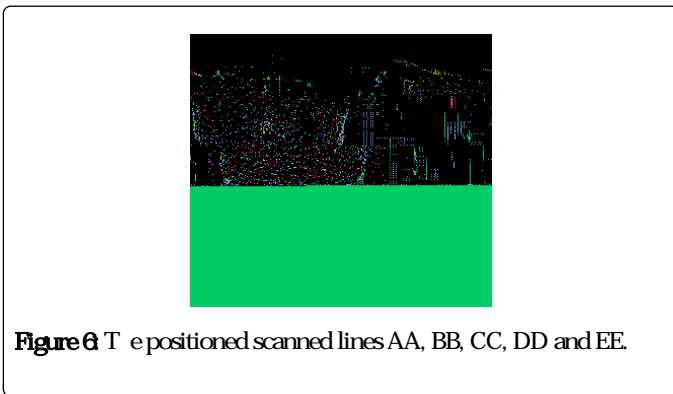


Figure 6 The positioned scanned lines AA, BB, CC, DD and EE.

Figure 7 showed that the scanned lines profile had different behaviors [20]. The optical density axis (I/I₀) represents dimensionless mass fraction water content [20,21], the axis presented moisture mass absorption at time t (5 min.) normalized to the moisture absorbent mass at the end of the experiment. The other axis represents the wall thickness of the filter.

The moisture profile took a smooth decay with the filter thickness at the upper part of the filter, as shown in the line AA. In contrast to the line AA, the profile EE was sharply decreased with the filter wall thickness at the inferior part. At the intermediate lower region (scanned line DD), the profile took a constant behaviour through 2 cm

filter thickness, and decreased dramatically in the region from 1.5-2.5 cm. The other lines BB and CC had almost the same behavior:

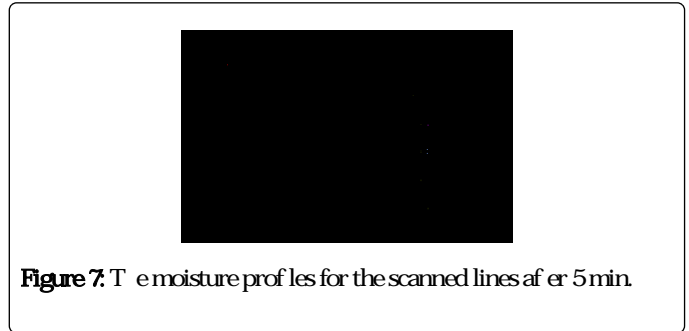


Figure 7 The moisture profiles for the scanned lines after 5 min.

profile

The diffusivity can be intuitively described as the ease of the spread of water particles [21]. The results of Figure 7 were consistent with the literature [21]. The study indicated that the diffusion process is anomalous and there is no one master curve for the water profiles. The study showed that the water diffusivities were increased as the water content increased, this is clear for the scanned line profile DD. From the scanned line EE, it is clear that the efficiency of the lower part of the filter for water infiltration was insufficient for water mobility.

Diffusion

The moisture pattern images are shown in Figure 8. The corresponding scanned lines were also presented in Figure 9.

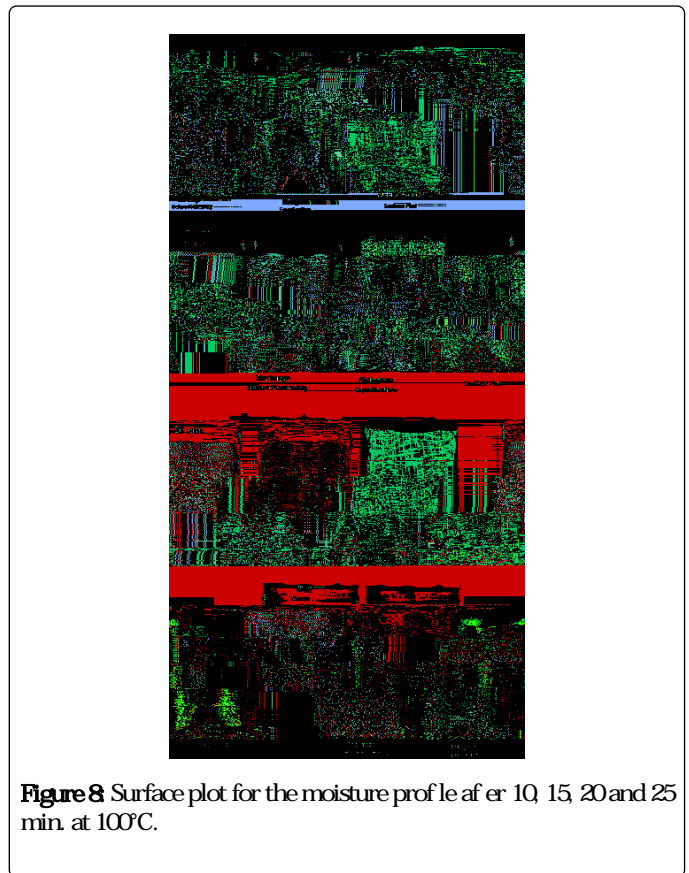


Figure 8 Surface plot for the moisture profile after 10, 15, 20 and 25 min. at 100°C.

From Figure 8 t2 8° s s

e 8° sm ur

Reference [24] represented determination of moisture diffusivity in concrete by solving the diffusion equation. The differential equation was solved by mathematical solutions under specific temperature conditions and 50% RH. Moisture diffusivity calibration curves were obtained. The distinction of this work was determination of moisture calibration curves by a trustable experimental technique. Equation (1) was the basis for determination the diffusion coefficient of the scanned line AA, at different moisture exposure time (t). The governing equations that substituted into the diffusion equation were extracted from fitted trend curve profile from Figure 12. The figure presented the scanned line profile AA at different temperature and time. Table 2 summarized the governing equations as a function of radial direction r; temperature (T), time interval (t) and the resultant diffusion coefficients Dc for the scanned line AA at 1.5 cm filter wall thickness (r=0.015 m). From the obtained values, it is clear that increasing Dc with T and time.



Figure 12 Scanned line profiles AA at different moisture exposure time.

t (min)	t (s)	T (°C)	Equation	Dc (m ² /s) × 10 ⁴
1	0.5	20	{ ,MÉÉÉFFI ;MÉÉÉFJ ;ÉÉÉFÍG ;ÉÉÉJIG	ÉÉÉFÍ
5	300	20	{ ,MÉÉÉFHJH ;ÉÉÉÍÍÍ ;ÉÉÉÍFG ;ÉÉÉHÍÍ ;ÉÉÉJÍÍ	ÉÉÉFÍ
10	600	20	{ ,MÉÉÉÈF ;ÉÉÉGÍ ;ÉÉÉHG ;ÉÉÉÈÍ ;ÉÉÉIG	ÉÉÉHÍ
15	900	20	{ ,MÉÉÉÈJÍ ;ÉÉÉGÍH ;ÉÉÉGÍFJ ;ÉÉÉÈÍÍ ;ÉÉÉÍJG	ÉÉÉHÍ

12. Mamaliga I, Schabel W, Petrescu S (2010) Characterization of Water Vapour Diffusion into Spherical Silica Gel Particles. REV CHIM 61: 1231-1234.
13. White J (2010) A CFD simulation on how the different sizes of silica gel will affect the adsorption performance of silica gel. Modelling and Simulation in Engineering
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