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# Effect of Cationic Surfactant Addition on the Electro kinetics and Stability of Silica/Kaolinite Suspensions under Conditions Relevant to Copper Hydrometallurgy

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#### Introduction

e production of mineral complexes as a result of interactions between particles in the mineral solid matrix, which are transferred by the leaching solution to the next step of solvent extraction, is one of the major challenges in the industrial process of bene ciating oxidized copper ore. e operational conditions of low pH and high ionic concentration result in these interactions, which naturally cause aggregation processes that nally lead to the development of crud during solvent extraction. Just to refresh your memory, crud is a layer of scattered particles that occurs at interfaces and is traditionally attributed to the presence of small solid particles at the contact between droplets of the dispersed phase and the surrounding continuous phase. Solid particles that behave both hydrophilically and hydrophobically have a speci c propensity to produce crud. It is clear that high density particles don't pose issues because they quickly settle to the bottom of the separation vessel and are simple to remove from the copper solution. Smaller particles present a far more challenging situation since they will either oat to the top or remain suspended, creating so-called e majority of the time, silica and clays make up the crud. e hydrometallurgy process' operating conditions low pH, high ionic strength, and particle concentration above 3 percent), which are most conducive to occulation due to the decrease in electrostatic repulsive forces, are complicated by the instability of the colloids that make up the crud. To reduce the e ects of the mineral dragged with the solvent

extraction method of heap leaching, which is one of the primary causes of waste formation, is one of the metallurgical industry's major issues.

upon adsorption of the surfactant molecule, causing their occulation. Only a charged, hydrophilic group in the molecule, the. Surfactants also increase the water repellency of aqueous media due to increased solid-liquid interfacial tension and increased particle-liquid contact, which in turn increases the likelihood for particles to occulate. e ects indicated can be obtained with surfactant concentrations much lower than those of ions, and the impact is more e ective the longer the surfactant chain, which is a bene t of using surfactants over inorganic ions of the same charge. If the surface coverage is low, bridging occulation can also occur in this situation, allowing one molecule to join two particles such that uncovered patches can accept the chain end It is equally e ective for shorter sequences

### **Discussion**

Polymers, either ionic or nonionic, are frequently used to control the stability of concentrated slurries. e most e ective way to monitor and interpret changes in the stability of such suspensions is based on electroacoustic tests that simultaneously determine particle size and is was demonstrated by in the instance of kaolinite and spectate suspensions. Although di erences between polymers could be detected and linked to their various chemical functionalities, as demonstrated by zeta potential determinations, these authors discovered that polyethylene oxide or polyacrylamide-acrylate were

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## **Subjective Heading**

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e inclusion of chemicals that canandonal age 4176 section 2000 14 the sludge particles under certain cir Citation caugali (2022) Escholi Cationic Surfactant Addition on the Electro One possibility is the use of a cationic surfactant apply control of the cation of the Electro Cone possibility is the use of a cationic surfactant apply concentrations  $\mathcal{E}_0$  p lâi

in a way that the stability is changed by a mariety of, surface phenomenay medium, and ideal dose of surfactant is however necessary for this approach in these completes related to I the nature of the structural profiles in the structural profiles in the structural profiles in the structural profiles in the structure of the structure of the surfactant, and the profiles in the surfactant, and the profiles in the structure of the surfactant, and the profiles in the surfactant in the su addition of surfactants has a variety in factore quarters and the interior of such particles. The head can neutralize the electro kine find in large education to the same and sedimentation rates. Additionally, the evolution of aggregates and the construction of structures between particles as a result of the addition of CTAB are supported by images taken using a scanning electron microscope (SEM). This inquiry may help to resolve operational issues related to the production

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e ective in  $\,$  occulating and dewatering the clay suspensions. In the subject of mineral ore bene ciation by separation of, interfacial

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