



vanadium from its rival components/metals was not expressly given [4]. The current audit is in this manner made to dissect and gather the metallurgical medicines of vanadium-bearing slags while centering the conversation connecting with the separate medicines in light of the logical translations particularly the thermodynamics and essentials of science. The cutting-edge advances in this field are additionally covered to give an outline of the present status of the metallurgical medicines of vanadium-bearing slags. Evaluations on the monetary and ecological variables of the separate cycles are given to give knowledge into the determination of such cycles for extricating vanadium out from slags. Specifically, the conversation is centered mostly around the extraction and partition of vanadium, while considering chromium as the major meddler metal in the extraction-detachment grouping [5].

## Methods and Materials

This metallographic study is based on samples of dirhams that were removed from the Ashmolean Museum and are now housed at the School of Oriental Studies at the University of Oxford [6]. Of these, six are Umayyad, struck in Wasit, and twenty are Abbasid dirhams from mints in Iraq, Iran, and Focal Asia, with an essential accentuation on Baghdad the most productive Early Abbasid mint. The dirhams from the eastern Islamic domains come from the mints of al-Muhammadiya, Zaranj, Balkh, and Bukhara. The dirhams were chosen to cross-cut the sequential partitions inside the Umayyad and early Abbasid lines distinguished somewhere else and, spatially, to differentiate focal (Iraq) and eastern pieces of the Abbasid caliphate.

## Mass spectrometry

The silver examples weighing 10-20 mg were cut from the coins and physically cleaned by scraped spot to eliminate consumption [7]. Portable X-ray fluorescence was used to analyze the silver samples, which were then divided into two ca. 5 to 10 mg chunks. After the silver was digested in the first batch with dilute nitric acid, it was dried and dissolved in a solution of 2% HNO<sub>3</sub> to measure the silver and lead content. The subsequent clump was processed in weakened HNO<sub>3</sub> and dried; Aqua regia was mixed in a beaker that was airtight, heated to 105 °C for 12 hours, dried, and then redissolved in a solution containing 5% HCl. The water regia processing was utilized to decide the grouping of the relative multitude of outstanding components estimated. The basic focuses were estimated by inductively coupled plasma quadrupole mass spectrometry. Multi-element standard solutions traceable to NIST SRMs were used to calibrate the instrument, and elemental silver reference materials MBH and AGA3 were also measured to demonstrate precision and accuracy. Internal detection limits and the absence of contamination were determined by repeating blank analyses. An error with the 100x dilution in the ESI prepFAST™ sample introduction system made it difficult to accurately measure silver, resulting in low sample recovery. The HNO<sub>3</sub> arrangements were physically weakened 100-overlay, and silver was estimated independently. Weakening 100-overlay was a wellspring of blunder, and there seems to have been an issue with settling, prompting variable and once in a while low example recuperation [8]. The silver items displayed in T changed in accordance with mirror a 100 percent come and the deliberate scientific sums are given. Recreate examinations of different absorptions of reference materials and conducted generally under for most components and all with the exception of Cr, Fe, Se and Pd, which show more prominent inconstancy. For most elements, the Oxford ICP-QMS analyses are within of the MBH reference values, and for gold and copper, they are within or better.

## Metallography

For metallographic examination, the dirhams were tested once more by eliminating a 3-5 mm long cut, which was hence mounted in epoxy pitch in cross-segment. The mounted examples were then cleaned to the micron level. Optical microscopy was performed utilizing a Zeiss Axiophot and a Brunel SP-400 at 20-40x amplification [9]. After that, carbon was applied to the samples, and scanning electron microscopy with energy-dispersive X-ray spectroscopy (SEM-EDS) was used to examine them. A Zeiss Gemini SEM with a Thermo UltraDry Silicon Float X-beam Locator was utilized with a functioning distance and dead times in the scope. The Nora System Seven software with standard calibration was used to perform the semi-quantitative quantification of the elemental spectra. Subsequently, 17 of the 26 areas were cleaned and scratched utilizing 17 ml concentrated ammonium hydroxide, 3 ml 30% arrangement of hydrogen peroxide, and 10 ml deionized water. By immersion, the sections were etched.

## Cupellation trial

Silver was extricated from silver-bearing sulfide mineral utilizing customary toxic metallurgical methods. The goal of the tests was to take a gander at the endurance of sulfur and other effectively oxidizing components after the last cupellation of metal beginning from sulfidic mineral [10]. The main series of examinations began with three examples of argentiferous galena and a fourth metal, a lead-unfortunate example comprising of argento-tetrahedrite, acanthite, and quartz. Mineral examples begin from a similar territory. After the final cupellation, all of these ore samples produced metallic silver.

## Results and Discussions

The analytical and metallographic findings presented here investigate aspects of source and technology, with a particular focus on the ore type issue. Basic examination is significant not just on account of conversations of essential markers related with cupellation or specific metal sorts, however it can likewise give source-related data. The extensive number of silver matte inclusions is the most significant metallographic feature [11]. The primary focus of the research question is the survival of sulfur during silver extraction from sulfide ore using lead-based metallurgy, as well as the microscopic examination of matte inclusions and an understanding of the nature of the nickel found in two Abbasid dirhams. The assembling system and the inescapability of mercury mixtures on the surfaces of the concentrated on dirhams are introduced independently (Strengthening Reference section). The dirhams' elemental concentrations are found. The copper items in the dirhams are most elevated in the earliest Umayyad dirhams, yet after 100 A H, most dirhams have under 1 wt % copper, with not many coming to. Lead contents are raised again in the earliest Umayyad dirhams, however are ordinarily under 1 wt % from there on. The two most significant source-related components, gold, and bismuth, show that there are both sequential and provincial contrasts [12]. The majority of the dirhams that are minted in Baghdad have higher gold contents and lower Bi/Pb ratios than contemporary dirhams in the East, indicating that they come from different sources. As was typical for the time, five of the six Umayyad dirhams have very high gold contents. All other dirhams are in the trace elemental range, with the exception of two Abbasid dirhams from Baghdad with elevated nickel and one from Bukhara with elevated iron (2300 ppm).

## Conclusion

When directly treated, vanadium from the primary source cannot be economically recovered. As a result, efforts were made to locate additional metallic sources in order to guarantee a long-term

supply and production of vanadium. Vanadium-bearing slags are unequivocally viewed as the fundamental wellspring of vanadium creation. Industrially, the roasted-assisted leaching process has been used to metallurgically treat vanadium-bearing slag. However, the main issues remain: low selectivity, high energy consumption, release of harmful gases like CO<sub>2</sub>, SO<sub>2</sub>, and Cl, moderate vanadium recovery rate, and high energy consumption. As a result, sustainable metallurgical treatment of vanadium-bearing slag still requires a lot of work. Towards this objective, it is important to defeat the aforementioned issues while attempting to take on cutting-edge advancements in metallurgical extraction. Mixes of mechanical treatment or help of microwave/ultrasound merit consideration, yet they need further appraisal especially according to a monetary perspective. A few promising strategies offer the advantages of ecologically harmless ideas and high selectivity, yet at the same time, a ton of enhancements are wanted especially to further develop the vanadium recuperation rate.

### Acknowledgement

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### Conflict of Interest

None

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